

A1.625

Work Order ID 70689

Monday, June 13, 2011 1:32:59 PM



Page 1

Item ID: D3492-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plug

Start Date: 6/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals: Process Plan: *H*Date: *11/06/13*

Tooling:

Date:

Run Start



QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3492	D ?

100



Hardinge CNC LATHE SMALL

0.00

SO 6

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA633 & Dwg D3492
Dwg Rev: *N/A* Folio Rev: *N/A* *SH* *11/6/22*

110



QC2- Inspect parts off machine FAI/FAIB

0.00

SO 6

QC

Memo

0.00

SH 11/6/22

120



QC8- Inspect parts - second check

0.00

SO 11-5-22

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70689

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Page 2

Item ID: D3492-1

Accept



Setup Start



Revision ID:

Item Name: Plug

Stop



Start Date: 6/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

150



HandFinish

Hand Finishing

Operation
Description

Chemical Conversion Coat per QSI005 4.1

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

80 ✓ BL11-6-23.

160



Powdercoat

Powder Coating

m 116a64

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum.

0.00

Memo

(Flat End Only)

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

2:45 00
320 01
3:15

80 ✓ m-11/06/23

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

80 ✓ BL11-6-23.

W/O:		WORK ORDER CHANGES					
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Work Order ID 70689

Monday, June 13, 2011 1:32:59 PM



Page 3

Item ID: D3492-1

Accept



Setup

Start



Revision ID:

Item Name: Plug

Stop



Start Date: 6/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

180



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location:

FP-A

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190



QC

Quality Control

Memo

0.00

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

80 \$ m/p 11/06/23

11/06/2010

MF 11-06-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Page 1

Monday, June 13, 2011 1:33:06 PM

Work Order ID: 70689



Parent Item: D3492-1



Parent Item Name: Plug

Start Date: 6/13/2011

Required Date: 6/20/2011

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.625 		Purchased	No			100	f	62.0900	0.0625	5.263158	 SD 106122		

6061-T6 Round Bar .625"

Location	Loc Qty	Loc Code
MAT012	62.09	
147284	52	
117481	10.09	

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	70689
Description: Flns	Part Number:	13492-1
Inspection Dwg: A3492 Rev: 1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

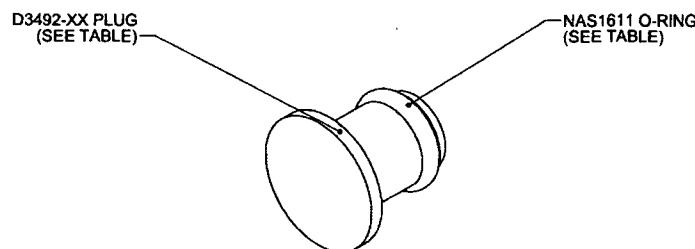
Measured by:	SJT
Date:	11/16/23

Audited by:	<i>R</i>
Date:	11 - 5 - 22

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

8 7 6 5 4 3 2 1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

~~NO: 70689~~
PL 11-06-13

D3492-XXX PLUG PARTS LIST

QTY	QTY	QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-X-	-X-	-X-	-X-	-X-	-X-	-X-	D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
		X					D3492-047	PLUG ASSEMBLY
			X				D3492-049	PLUG ASSEMBLY
				X			D3492-051	PLUG ASSEMBLY
					X		D3492-053	PLUG ASSEMBLY
<hr/>								
L 1 -								
	1						D3492-1	PLUG
		1					D3492-3	PLUG
			1				D3492-5	PLUG
				1			D3492-7	PLUG
					1		D3492-9	PLUG
						1	D3492-11	PLUG
							D3492-13	PLUG
<hr/>								
	1						NAS1611-005	O-RING
		1					NAS1611-007	O-RING
L 1 -								
						1	NAS1611-010	O-RING
							NAS1611-012	O-RING
							NAS1611-013	O-RING
						1	NAS1611-015	O-RING
							NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047; UPDATE DIM A FOR -045	PH	06.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>J.F.K.</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>J.F.K.</i>	D3492	SHEET 1 OF 2
APPROVED	<i>J.F.K.</i>	TITLE	SCALE
DE APPR.	<i>J.F.K.</i>	PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

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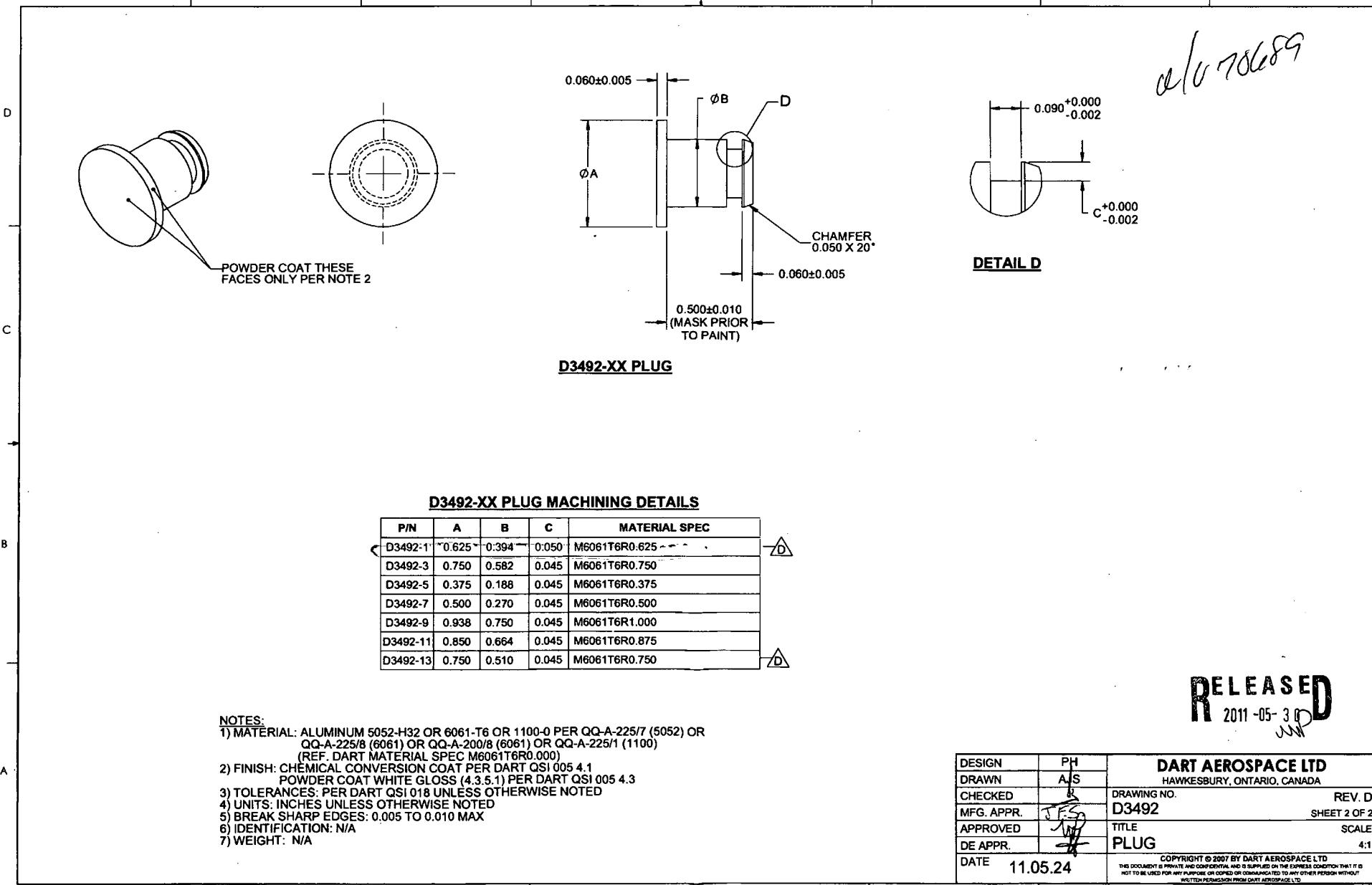
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